

Efka[®] PX 4310

general

high-molecular-weight dispersing agent

Efka[®] PX 4310 is made by the Controlled Free Radical Polymerization (CFRP) technology, which allows producing polymeric dispersants with defined polymer architecture and a low poly-dispersity index. Efka[®] PX 4310 is suitable for industrial and automotive coatings.

- high efficiency in stabilizing pigments
- wide compatibility with many solvent-based resin systems
- improves color development with organic pigments
- highly suitable for optimum dispersion of carbon blacks
- viscosity reduction at high pigment concentration in the grinding stage results in excellent gloss of the final coating
- ideally suited for use in Resin-Free Pigment Concentrates (RFPC)

chemical nature

acrylic block copolymer

Properties

physical form

clear, slightly orange liquid

storage

Efka[®] PX 4310 should be stored in a dry and cool place.

typical properties (no supply specification)

solvent	1-methoxy-2-propyl acetate
density at 20 °C (68 °F)	~ 1.04 g/cm ³
active ingredients	~ 50 %
amine value	~ 20 mg KOH/g
color	≤ 9

Application

Efka[®] PX 4310 is highly suitable to be used in Resin-Free Pigment Concentrates (RFPC) for a wide range of solvent-based industrial and automotive coatings.

decorative coatings	industrial coatings	automotive coatings
not suitable	solvent-based 2-pack PUR	OEM: acrylic/melamine
	solvent-based 2-pack acrylics	OEM: polyester/melamine
	solvent-based polyester	refinish: 2-pack PUR

Efka® PX 4310 can also be used as a single dispersant for direct grinding of the pigments or within Resin-Containing Pigment Concentrates (RCPC).

Efka® PX 4310 has an improved compatibility to resins commonly used for coil coatings (polyester/melamine formaldehyde) and plastic coatings (high- and low-T_g thermoplastic acrylics).

Guideline formulations for resin-free pigment concentrates (RFPC):

	Irgazin® Yellow L 2060	Special Black 4 Evonik	Bayferrox®¹ 140 M Lanxess
Colour Index (Pigment)	Yellow 110	Black 7	Red 101
Efka® 4310	7.20	19.20	7.80
butyl glycol	62.80	55.80	27.20
pigment	30.00	25.00	65.00
	100.00	100.00	100.00

The addition levels are recommended for starting formulations. For optimum results a ladder study should be performed in the customer specific binder formulation

recommended concentrations

Calculation method to estimate the minimum required amount of active dispersant on ...):

inorganic pigments	10–15 % on oil absorption value
organic pigments (green, blue, violet)	15–30 % on BET value
organic pigments (yellow, orange, red)	15–45 % on BET value
carbon blacks (LCF)	15–20 % on DBP value
carbon blacks (HCC)	40–50 % on DBP value

Efka® PX 4310 should be incorporated in the mill base before adding the pigments.

Contacts worldwide

Asia

BASF East Asia Regional Headquarters Ltd
45/F, Jardine House
No. 1 Connaught Place
Central Hong Kong
China
formulation-additives-asia@basf.com

Europe

BASF SE
Formulation Additives
67056 Ludwigshafen
Germany
formulation-additives-europe@basf.com

North America

BASF Corporation
11501 Steele Creek Road
Charlotte, NC 28273
USA
formulation-additives-nafta@basf.com

South America

BASF S.A
Rochaverá - Crystal Tower
Av. das Nações Unidas, 14.171
Morumbi - São Paulo-SP
Brazil
formulation-additives-south-america@basf.com

Validity

This Technical Data Sheet is valid for all versions of the Efka® PX 4310

Safety

When handling these products, please comply with the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. The agreed contractual quality of the product results exclusively from the statements made in the product specification. It is the responsibility of the recipient of our product to ensure that any proprietary rights and existing laws and legislation are observed.

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